

4249

w/5



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400234-5
Job Sheet 176409



Part No: RBT400234-5

Job Qty: 6 ea

Part Name: Bar



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 4/23/18

Job Tracking No:

Due Date: 5/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400234-3 Rev. 0 IPP Rev. A 18.04.23 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		5/7/18	0.00	0.00	Start Up Waterjet2		DC 18/04/26
110	Waterjet	6 pcs		5/7/18	0.00	0.60	Waterjet 2 OMAX		DC 18/04/26
120	QC	6 pcs		5/7/18	0.00	0.00	QC2 Waterjet-2		DC 18/04/26
130	QC	6 pcs		5/7/18	0.00	0.00	QC8-6		38
131	Small Fab	6 pcs		5/7/18	0.00	0.60	Small Fab-5		8-18-05-10
132	QC	6 pcs		5/7/18	0.00	0.00	QC5		38
140	Packaging	6 pcs		5/7/18	0.00	0.00	Packaging3		9-22
150	QC21-SA	6 Ea		5/7/18	0.00	0.00	QC21		21 MAY 15 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
131 - Engrave Arrows IND. and SUR. using MARKTRONIC engraver as per DWG. sheet 4.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	.1260 ft (.021 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	MT-HRS-P-0.250	0	28	0

Part Specifications

Specifications could not be found.

Plex 4/23/18 2:09 PM dart.logan.david

DWL 4-23



Container No: S065662



Part: RBT400234-5

Job No: 176409

Serial No/Batch: S065662

Revision: 0

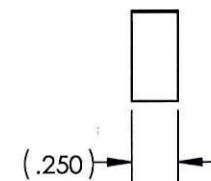
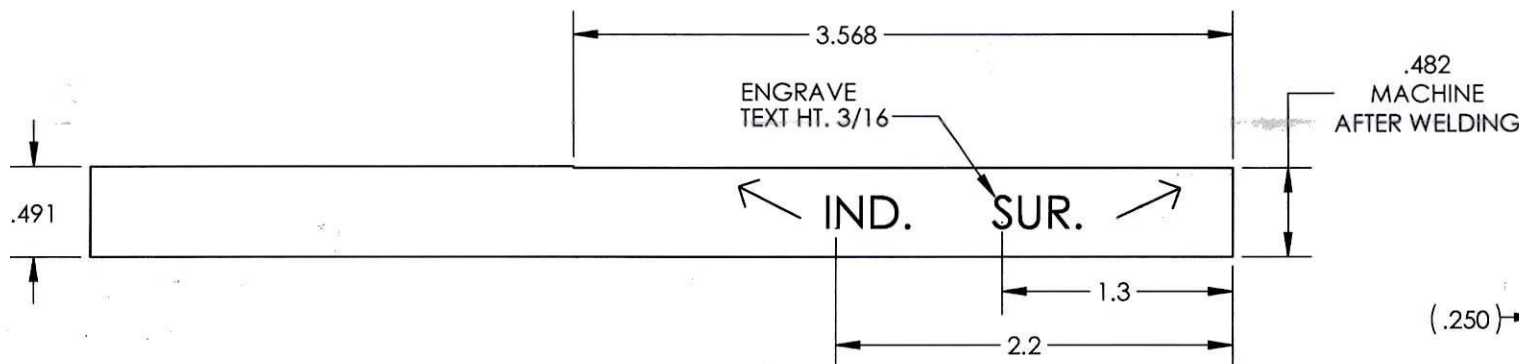
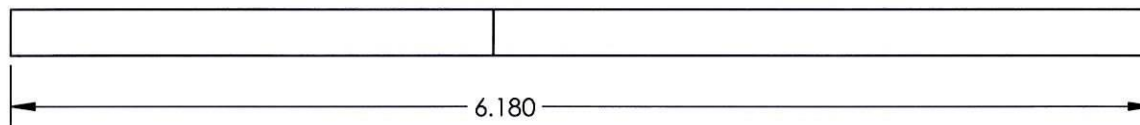
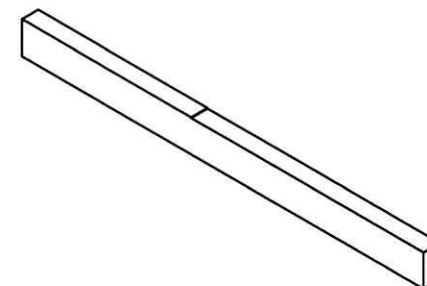
Inspector:

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Date: 04/26/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



TITLE CALIBRATOR ASSEMBLY	
DWG NO. RBT400234-5	REV
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 ALL SEE SHEET 1
SCALE 1:1	DATE 6/30/2014 SHEET 4 OF 5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176409

(-5)
BAR

20180423

.140" DIA in 4 axis (loads)